

AC 5370-10 Update

Proposed Changes for Various Specifications in -10J

Presented to: TRB 2025 - Airfield Asphalt User/Producer Meeting

By: Jeff Crislip

Date: January 8, 2025



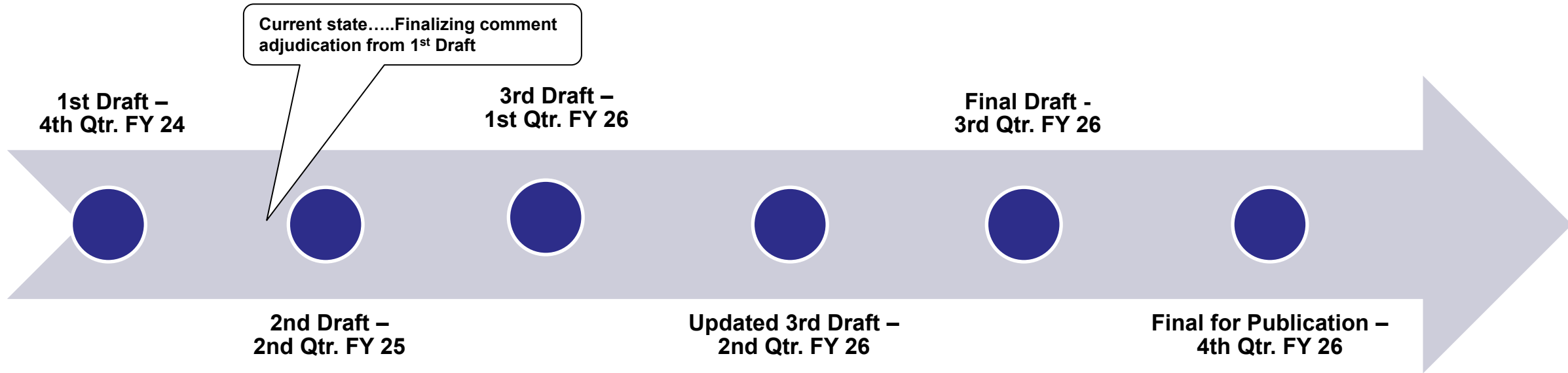
**Federal Aviation
Administration**

Advisory Circular Update Process

- **1st Draft : internal FAA review** & coordination with HQ, Regions and other LOB's
 - Consolidate and resolve internal review comments and prepare Industry Draft
 - This stage is nearing completion – Finalizing comment adjudication from internal review
- **2nd Draft: provided to industry** for review & comment
 - Consolidate and resolve industry comments and prepare FAA Legal (AGC) Draft
- **3rd Draft: submitted to FAA Legal (AGC)** for initial review and comment
 - Is there any infringement of regulatory authority
 - Have FAA and Industry comments been properly adjudicated
 - Address comments and Prepare QA/QC Review Draft
- **Updated 3rd Draft: submitted for QA/QC Review**
 - Review with AGC for any remaining comments and final clearance
 - Prepare final draft for ARP Management Review
- **Final Draft presented to ARP Management**
- **Final Package** prepared for signature & publication



Current Timeline for -10J Update



General Updates

- Incorporate capability to download individual specs from FAA website
 - Additionally, the entire AC will be available for download
- Improved editing of Word Documents
 - One click removal of unused units and Notes to Engineer
- Establish process for annual updates
 - Incorporates agility for specs to be updated annually if necessary

Part 4 – Base Courses

- Item P-207 In-Place Full Depth Reclamation (FDR) Recycled Asphalt Aggregate Base Course
- Item P-208 Aggregate Base Course
- Item P-209 Crushed Aggregate Base Course
- Item P-210 Caliche Base Course
- Item P-211 Lime Rock Base Course
- Item P-212 Shell Base Course
- Item P-213 Sand-Clay Base Course
- Item P-217 Aggregate-Turf Runway/Taxiway
- Item P-219 Recycled Concrete Aggregate Base Course
- Item P-220 Cement Treated Soil Base Course

Part 5 – Stabilized Base Courses

- Item P-304 Cement-Treated Aggregate Base Course (CTP)
- Item P-306 Lean Concrete Base Course
- Item P-307 Cement Treated Permeable Base Course (CTPB)

Part 6 – Flexible Pavements

- Item P-401 Asphalt Mix Pavement
- Item P-403 Asphalt Mix Pavement [Base] [Leveling] [Surface] Course
- Item P-404 Fuel-Resistant Asphalt Mix Pavement

General Updates – Cont'd

- Section 50 – Control of Work
 - Expanded upon the authority of the RPR and determination of conformity to plans and specifications
- Item C-101 Airfield Work Zone Operational Safety
 - Adding specification and payment items for construction safety and phasing
 - Developed by an FAA Working Group led by Mike Rottinghaus
- Item C-106 Environmental Product Declaration
 - Projects including P-401 and P-501 will need to submit a Type III EPD
- Item P-204 – Subbase Course
 - Previously P-154
 - Relocated specification from Part 3 - Sitework to Part 4 – Aggregate Subbase and Base Courses



General Updates – Cont'd

- Item P-209 Crushed Aggregate Base Course
 - Incorporated material requirements (for pavements supporting less than 60K lbs.) from P-208
 - Modest differences between P-208 and P-209 in terms of material properties
 - P-208 LA Abrasion – 50% max loss; P-209 LA Abrasion – 45% max loss
 - P-208 Fractured Faces – 60% with two and 75% with one; P-209 Fractured Faces – 90 % with two and 98% with one
 - Moving forward – LA Abrasion will be 45%, but fractured faces will vary dependent upon design weight of traffic
- Item P-215 Rubblized Concrete Pavement Base Course
 - Incorporated specification introduced in Engineering Brief 66
 - Edited specification based upon experience from several airfield projects
- Item P-307 Stabilized Drainable Base Course
 - Incorporated Item P-407 (Asphalt Stabilized Drainage Layer) from Engineering Brief 102
 - Specification will allow for either cement or asphalt stabilization

Item P-401 Asphalt Mix Pavement

- Incorporated aspects from P-403 and P-404
 - P-403 is a base/leveling course spec (& surface course for aircraft less than 30K lbs.)
 - P-404 is a fuel resistant asphalt (FRA) mix
- Only reference gyratory compaction mix design
 - Accommodates request from NAPA comments received prior to 1st draft
- Added provisions/requirements for Warm-Mix Asphalt (WMA)
 - Includes language relative to warm-mix additive, conditioning of specimens for rut testing and natural sand limits

Item P-401 Asphalt Mix Pavement – Cont'd

- Added Uncompacted Voids to Coarse and Fine Aggregate Materials
 - Coarse Aggregate (AASHTO T326): Uncompacted voids > 45% for pavements supporting \geq 60K lbs.; Uncompacted Voids >40% for pavements supporting <60K lbs.
 - Fine Aggregate (ASTM C1252, Method A): Uncompacted voids >45% for pavements supporting \geq 60K lbs; Not required for pavements supporting <60K lbs.
- Adjusted Percentage of Fractured Faces
 - 100% two fractured faces for pavements supporting \geq 60K lbs.; 75% with two fractured faces and 85% with at least one fractured face for pavements supporting <60K lbs.
- Adjusted Natural Sand Limits
 - 0 – 10% for pavements supporting \geq 60K lbs.; 0 – 15% for pavements supporting <60K lbs.
 - 0% for WMA and FRA



Item P-401 Asphalt Mix Pavement – Cont'd

- Adjusted Design Criteria for Rut Test Performance
 - APA (using a 250 lb. wheel load & 250 psi hose pressure): 8 mm @ 4,000 passes for pavements supporting greater than 100K lbs.; 10 mm @ 4,000 passes for pavements supporting less than 100K lbs.
 - APA (using a 100 lb. wheel load & 100 psi hose pressure): 4 mm @ 8,000 passes for pavements supporting greater than 100K lbs.; 5 mm @ 8,000 passes for pavements supporting less than 100K lbs.
- Added Requirement for Pre-Paving Meeting
 - Facilitated by the RPR or Contractor
 - Pre-paving mtg added with Control Strip Language
 - Specific items to address are identified; For example: JMF review, production plan, paving plan, QC testing plan, QA testing plan, response to failed tests, how will data be reported, coordination with airfield operations, traffic control
- Adjusted Acceptance Criteria for Control Strip
 - Addresses request from NAPA comments received prior to 1st draft
 - Mat Density $\geq 94.0\%$, Air Voids $>2\%$ and $<5\%$, Joint Density within 2% of Mat Density

Item P-401 Asphalt Mix Pavement – Cont'd

- Job Mix Formula
 - Added allowance for a state accredited laboratory to develop JMF
 - Added language allowing a JMF to span multiple construction seasons
 - Provided that materials are retested to ensure they meet quality requirements in 401-2
 - Added allowance for a JMF to be used from a previous AIP funded project provided the following:
 - Must have been used on an AIP project within the past 24 months
 - Same aggregate sizes and sources, same binder and same design compaction level
 - All required JMF documentation must be provided to RPR for review and approval
 - Must complete current material quality tests; Must verify design criteria with trial batches
- Added Asphalt Binder Testing
 - Prior to control strip and during production (every 8,000 tons)
 - Verify that binder grade used complies with binder grade specified in design documents

Item P-401 Asphalt Mix Pavement – Cont'd

- Basis of Payment
 - No change to PWL computation
 - If PWL for joint density is less than 90, 5% pay reduction; If PWL for joint density is less than 80, 10% pay reduction
 - Coordinated language for grinding and grade pay reductions to be consistent with P-501; Removed 95% pay limit cap

Item P-603 Tack Coat

- Added options to use virgin binder and reduced tracking materials
 - Addresses request from NAPA comments received prior to 1st draft

Thank You

FAA Airport Safety & Standards
Airport Engineering Division
Design and Construction Branch (AAS-110)

Jeff Crislip
jeffrey.d.crislip@faa.gov
(202) 267-9373

